



# J&R Machine Works

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## We Take Pride in Our Work.

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**Cage Code:** 1Q7S6

**DUNS(D&B):** 80-743-1564

**UEI :** WAUJFHL1SMW9

**Certifications:**  
ISO9001:2015  
AS9100D

**SBA Categories:**  
Small-Business  
Minority Owned Business

**ITAR:** Registered

**NAICS:** (Primary)  
332710-Machine Shop  
332999-All Other Miscellaneous  
Fabricated Metal Product Mfg.

**NAICS:** (Others)  
331210, 332119, 332312, 332313, 332322,  
332323, 332721, 332722, 333514, 336411,  
336413

**SIC:** 3599

**PSC:** J016, J017, J018, J019, J020, J023,  
J025, J028, J029, J031, K016, K017, K020,  
K023, & K025

**FSC:** 1730, 2040, 3020, 3411, 3413, 3415,  
3416, 3417, 3419, 4920, 5305, 5306,  
5310, 5331, 9630, 9640, 9650, & 9999

## About J&R Machine Works

J&R Machine Works is a family owned and operated CNC machine shop located in Los Angeles county, California. We specialize in the machining of both common and exotic metals while keeping tight tolerances ( $\pm .0001''$  /  $.00254\text{mm}$ ). We specialize in complex machined parts and assemblies for the aerospace, military, and commercial industries.

We add value where it matters most and incorporate our capabilities into our customers' businesses to achieve exceptional quality and delivery.

## Mission Statement

J&R Machine Works strives to deliver the service and value that meets or exceeds our customers' requirements and expectations. We commit to comply with all applicable requirements and to constantly improve by providing on-going training to our employees, consistently upgrading our equipment and eliminating nonessential practices and improving our work flow.

## Company History

In 1989, Jesse Alvarado started a machining business in his garage with just one machine. Over 25 years later, that garage shop has evolved into a machine shop complete with 15 CNCs and an office for Administration and Metrology. Located in Lancaster, California, we've done work for various Military projects, as well as commercial and aerospace projects.

## Customer History

- Major Customers: Northrop
- 99.9% On-time Delivery
- Grumman/ATK, Crissair, Blue
- 0.1% Rejection Rate
- Origin, Meggitt, JT3, Sierra Lobo,
- BAE Systems, Jacobs, & ITT.

## Core Capabilities

- Precision Machining
- 5-Axis Milling
- 4-Axis Milling
- 7-Axis Multi-Axis Machining
- Milling: 40"X20" Max
- Lathe: Max Turn 8"
- Solid Models from Blueprints
- AS9102 FAIR
- CMM Inspection
- Engineering Support
- Kan Ban
- Supply Chain Management
- Honing
- Grinding
- Assembly

## Materials

- 300 Series Stainless Steel
- 15-5 PH, 17-4 PH, and other Stainless Steel Alloys
- Titanium
- Inconel
- Nitronic 60
- Stellite
- Aluminum
- Square or Round bars
- Square Stock
- Plate
- Pre-Heat Treat
- And various other Exotic and Common Metals.

## Facilities & Equipment

- 5 acre compound with buildings for machining, administration, inspection, and deburr
- Mills (Up To 40" X 20")
- Lathes (8" Max  $\varnothing$ )
- 7-Axis Multi-Axis Mill-Turn
- Metrology Office
- Administration Office
- Video (Vision) Inspection System
- Multi-Axis DCC CMM
- Manual CMM